



NIMACO

The Waterproofing Specialists

product data sheet
version 1.0

MAC PRECISE

One-component, Polyurethane membrane used for roof-details waterproofing.

DESCRIPTION

MAC PRECISE is a thixotropic and fiber-reinforced, one component polyurethane liquid membrane, used for waterproofing and protection of roof detail structures.

Due to its unique formulation, it cures rapidly to form a bubble free thick layer membrane with excellent mechanical properties.

This product is ideal for use during the winter months or in climates with relatively low humidity.

APPLICATIONS

Waterproofing and protection of:

- Flashings
- Wall-floor connections
- Chimneys
- Pipes
- Photovoltaic Systems
- Air-condition units
- Gutters

FEATURES & BENEFITS

- No reinforcement necessary in flashing points
 - Fast curing! Skin formation time of 2 hours.
 - Bubble and defect free membrane.
 - Excellent weather and UV resistance.
 - Excellent thermal resistance, the product never turns soft.
- Recommended service temperature 80 oC
Max shock temperature 200 oC
- Resistance in the cold:
The film remains elastic even down to -40 oC
 - Excellent mechanical properties, high tensile and tear strength, high abrasion resistance.
 - Good chemical resistance.



APPLICATION PROCEDURE

Can be successfully applied on:

Concrete, fibrous cement, mosaic, cement roof tiles, old (but well adhered) acrylic and asphalt coats, wood. For information about other substrates, please contact our tech department.

Concrete substrate conditions (standard):

- Hardness: R28 = 15Mpa.
- Humidity: W < 10%.
- Temperature: 5-35 oC
- Relative humidity: < 85%.

Clean the surface using a high-pressure washer, if possible.

Remove oil, grease and wax contaminants.

Cement laitance, loose particles, mould release agents, cured membranes must be removed.

Fill surface irregularities with the necessary product.



CONSUMPTION

Minimum total consumption: **±1,8 kg/m2**

CLEANING

Clean tools and equipment first with paper and then using **MAC SOLVENT**.
Rollers will not be reusable.

PACKAGING

- 25 kg
- 5 kg
- 1 kg

SAFETY INFORMATION

Can be kept for 12 months minimum in the original unopened pails in dry places and at temperatures of 5-25o C.
Once a pail has been opened, use as soon as possible
Contains volatile flammable solvents.
Apply in well-ventilated, no smoking areas, away from naked flames. In closed spaces use ventilators and carbon active masks. Keep in mind that solvents are heavier than air so they creep on the floor. The MSDS (Material Safety Data Sheet) is available on request.



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TECHNICAL SPECIFICATIONS

The product in liquid form (before application):

PROPERTY	UNITS	METHOD	SPECIFICATION
Viscosity (BROOKFIELD)	cP	ASTM D2196-86, @ 25 oC	5100-7000
Specific weight	gr/cm3	ASTM D1475 / DIN 53217 / ISO 2811, @ 20oC	1.45-1.49
Flash point	oC	ASTM D93, closed cup	42.5
Tack free time, @ 77 oF (25 oC) & 55% RH	hours	-	2-3
Recoat time	hours	-	6-48

The cured membrane:

PROPERTY	UNITS	METHOD	SPECIFICATION
Service temperature	oC	-	-40 to 80
Max. temperature short time (shock)	oC	-	195
Hardness	Shore A	ASTM D2240 / DIN 53505 / ISO R868	71
Tensile strength at break @ 23 oC	Kg/cm2 (N/mm2)	ASTM D412 / EN-ISO-527-3	80 (8,5)
Percent elongation @ 23 oC	%	ASTM D412 / EN-ISO-527-3	> 210
QUV Accelerated Weathering Test (4hr UV, @ 60 oC (UVB- Lamps) & 4hr COND @ 50	-	ASTM G53	passed (2,000 hours)

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